THE BREN LIGHT MACHINE GUN

DESCRIPTION USE AND MECHANISM

Printed and Published by
GALE & POLDEN LIMITED
ALDERSHOT

Price 1/- net (per post 1/1)
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EXTERIOR VIEW OF GUN

SECTION OF GUN SHOWING INTERIOR MECHANISM

Diagrams based on 'Small Arms Training' and reproduced by permission of The Controller of H.M. Stationary Office.

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THE GUN IS GAS OPERATED
Some of the gas, formed by the explosion of the cartridge, passes through the GAS REGULATOR and operates the piston.

GAS REGULATOR

IT IS AIR COOLED
After firing ten magazines at the RAPID rate the barrel should be changed. This operation takes a trained man 6 to 8 seconds.

IT IS FED BY A MAGAZINE holding 30 Rounds
AMMUNITION is removed from chargers

HOLD THE MAGAZINE AND CHARGER IN ONE HAND
GAP ROUNDS AND REMOVE FROM CHARGER
The MAGAZINE can be filled by hand in 40 seconds

EACH ROUND PRESSED DOWN WITH THUMB
MAGAZINE RESTED ON THIGH
or by the FILLER in 20 seconds

MAGAZINE CATCH
CHARGER READY FOR LOADING INTO MAGAZINE
OPERATING LEVER
4 **LOADING is a SIMPLE OPERATION**

The front end of the magazine is inserted first and then pressed downwards till the catch engages.

5 **THE GUN is shoulder controlled and normally fired from the BIPOD**

For covering localities in the DEFENCE the TRIPOD may be used.

The TRIPOD can quickly be made into a stable A.A. MOUNTING.
IT IS EASY TO STRIP

To strip for cleaning no tools are necessary.

FIRST
Push out
Body locking Pin

NEXT
Remove PISTON GROUP

BREECH BLOCK (SIDE VIEW)

PISTON

Then the
BARREL

ASSEMBLE IN THE REVERSE ORDER — IT CANNOT BE ASSEMBLED INCORRECTLY
It is practically immune from STOP-PAGES provided the firer attends to the points in "PREPARE FOR ACTION" which are—

EXAMINE Foresight, GAS REGULATOR, Bipod, Barrel Nut Catch and Backsight.

TEST mechanism to ensure free working.

EXAMINE EACH MAGAZINE to see that the top cartridge is correctly positioned.

IMPORTANT—Ensure that cartridges are not rim behind rim.

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8 THERE IS ONLY ONE "IMMEDIATE ACTION"

If the gun fails to fire or stops firing—

PULL BACK COCKING HANDLE MAGAZINE OFF
PRESS TRIGGER MAGAZINE ON*
COCK GUN, AIM AND FIRE

* The magazine which has been removed is examined to see if empty; if not, that the top rounds are correctly positioned. If the rounds in the magazine are correct and it is reasonably full, the same magazine will be used.

If, after applying I.A., the gun fires one or two rounds and stops again—

Pull back cocking handle and remove magazine, press trigger, cock gun, disconnect the barrel, and adjust the gas regulator to the next largest hole—replace the barrel—place magazine on, aim and fire.

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ELEVATION is obtained by turning the RANGE DRUM

REMEMBER! IT IS LIGHT, MOBILE AN
It is capable of firing "BURSTS" or "SINGLE ROUNDS"

by moving the change lever to "A" or "R"

(BURSTS) AUTOMATIC

SAFE

ROUNDS (SINGLE ROUNDS)

"S" IS SAFE

The NORMAL rate of AUTOMATIC is 5 bursts of 4 or 5 rounds, or one MAGAZINE per minute.

SINGLE ROUNDS are used to economise ammunition and conceal the presence of an AUTOMATIC weapon.

RAPID FIRE (Four MAGAZINES per minute) is only for EMERGENCIES.

PRIMARILY A "ONE MAN WEAPON"